



DEPARTMENT OF REGULATORY AND ECONOMIC RESOURCES (RER)  
BOARD AND CODE ADMINISTRATION DIVISION  
**NOTICE OF ACCEPTANCE (NOA)**

MIAMI-DADE COUNTY  
PRODUCT CONTROL SECTION  
11805 SW 26 Street, Room 208  
Miami, Florida 33175-2474  
T (786) 315-2590 F (786) 315-2599  
[www.miamidade.gov/economy](http://www.miamidade.gov/economy)

**Overhead Door Corporation**  
**2501 South State Hwy 121, Suite 200**  
**Lewisville, TX 75067**

**SCOPE:**

This NOA is being issued under the applicable rules and regulations governing the use of construction materials. The documentation submitted has been reviewed and accepted by Miami-Dade County RER-Product Control Section to be used in Miami Dade County and other areas where allowed by the Authority Having Jurisdiction (AHJ).

This NOA shall not be valid after the expiration date stated below. The Miami-Dade County Product Control Section (In Miami Dade County) and/or the AHJ (in areas other than Miami Dade County) reserve the right to have this product or material tested for quality assurance purposes. If this product or material fails to perform in the accepted manner, the manufacturer will incur the expense of such testing and the AHJ may immediately revoke, modify, or suspend the use of such product or material within their jurisdiction. RER reserves the right to revoke this acceptance, if it is determined by Miami-Dade County Product Control Section that this product or material fails to meet the requirements of the applicable building code.

This product is approved as described herein, and has been designed to comply with the Florida Building Code, including the High Velocity Hurricane Zone.

**DESCRIPTION: Series 625/626 Steel Rolling Door up to 16'-0" Wide**

**APPROVAL DOCUMENT:** Drawing No. 308124, titled "Series 635 Rolling Service Door 16' Dade County", sheets 1 and 2 of 2, dated 09/05/2003, with revision H dated 05/03/2013, prepared by Overhead Door Corporation, signed and sealed by Mark A. Sawicki, P.E., bearing the Miami-Dade County Product Control revision stamp with the Notice of Acceptance number and expiration date by the Miami-Dade County Product Control Section.

**MISSILE IMPACT RATING: Large and Small Missile Impact Resistant**

**LABELING:** A permanent label with the manufacturer's name or logo, Lewistown, PA, model/series number, the positive and negative design pressure rating, indicate impact rated if applicable, installation instruction drawing reference number, approval number (NOA), the applicable test standards, and the statement reading 'Miami-Dade County Product Control Approved' is to be located on the door's side track, bottom angle, or inner surface of a panel.

**RENEWAL** of this NOA shall be considered after a renewal application has been filed and there has been no change in the applicable building code negatively affecting the performance of this product.

**TERMINATION** of this NOA will occur after the expiration date or if there has been a revision or change in the materials, use, and/or manufacture of the product or process. Misuse of this NOA as an endorsement of any product, for sales, advertising or any other purposes shall automatically terminate this NOA. Failure to comply with any section of this NOA shall be cause for termination and removal of NOA.

**ADVERTISEMENT:** The NOA number preceded by the words Miami-Dade County, Florida, and followed by the expiration date may be displayed in advertising literature. If any portion of the NOA is displayed, then it shall be done in its entirety.

**INSPECTION:** A copy of this entire NOA shall be provided to the user by the manufacturer or its distributors and shall be available for inspection at the job site at the request of the Building Official.

This NOA renews and revises NOA # 10-0831.10 and consists of this page 1 and evidence pages E-1 and E-2, as well as approval document mentioned above.

The submitted documentation was reviewed by Carlos M. Utrera, P.E.



*[Signature]*  
10/03/2014

NOA No. 13-1121.03  
Expiration Date: October 14, 2019  
Approval Date: March 13, 2014  
Page 1

**NOTICE OF ACCEPTANCE: EVIDENCE SUBMITTED**

**A. DRAWINGS**

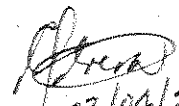
1. Drawing No. **308124**, titled "Series 635 Rolling Service Door 16' Dade County", sheets 1 and 2 of 2, dated 09/05/2003, with revision H dated 05/03/2013, prepared by Overhead Door Corporation, signed and sealed by Mark A. Sawicki, P.E.

**B. TESTS**

1. Test reports on 1) Uniform Static Air Pressure Test, Loading per FBC TAS 202-94  
2) Large Missile Impact Test per FBC, TAS 201-94  
3) Cyclic Wind Pressure Loading per FBC, TAS 203-94  
4) Forced Entry Resistance Test per FBC, TAS 202-94  
5) Tensile Test per ASTM E 8,  
along with marked-up drawings and installation diagram of a Series 625 Series rolling garage door, prepared by Architectural Testing, Inc, Test Report No. **C8194.01-109-18**, dated 10/10/2013, signed and sealed by Michael D. Stremmel, P.E.
2. Test report on Salt Fog Spray Test per ASTM B-117 of G90 and G40 galvanized steel with prime coat samples, prepared by Environmental Testing Laboratory, Inc, Test Report No. **12732**, dated 06/22/2013 and signed by Brady Richard.
3. Test report on Surface Burning Characteristics per ASTM E84 of 625 Series open-faced FIP slats, prepared by Intertek, Test report No. **101187309SAT-001A**, dated 06/14/2013 and signed by Servando Romo.
4. Test report on Ignition Properties per ASTM D1929 of thermacore polyurethane, prepared by Intertek, Test Report No. **101187309MID-002**, dated 05/28/2013, signed and sealed by Mark Crawford.

***"Submitted under NOA # 05-1003.21"***

5. Test report on Surface Burning characteristics per ASTM E84 of slats insulated with 2lb polyurethane foam, prepared by Intertek, Test report No. **3061869-001r1**, dated 07/13/2004 and signed by J. Tanner.
6. Test report on Ignition Properties per ASTM D1929 of Polyurethane Foam insulation, prepared by Omega Point Laboratories, Test Report No. **17042-120730**, dated 09/12/2004, signed and sealed by W. E. Fith, P.E.
7. Test report on Salt Spray Fog Test per ASTM B-117 of G30, G40 & G90 samples, prepared by Environmental Testing Laboratory, Test Report No. **ETL-9100550287**, dated 03/13/2006 and signed by B. Richard.

  
03/04/2014

Carlos M. Utrera, P.E.  
Product Control Examiner  
NOA No. 13-1121.03

Expiration Date: October 14, 2019  
Approval Date: March 13, 2014

NOTICE OF ACCEPTANCE: EVIDENCE SUBMITTED

**B. TESTS (Continued)**

*"Submitted under NOA # 03-1015.01"*

8. Test report on Uniform Static Air Pressure Test per FBC, TAS 202, Large Missile Impact Test per FBC, TAS 201, Cyclic Wind Pressure Test per FBC, TAS 203 and Tensile Test per ASTM E8 of a 16' x 10' steel roll-up service door", prepared by Architectural Testing, Inc., Test Report No. ATI 01-43464.02, dated 09/05/2003 signed and sealed by L. G. Krupke, P.E.

**C. CALCULATIONS**

1. Wall fastener calculations prepared by Overhead Door Corporation, dated 10/31/2013, signed and sealed by Mark A. Sawicki, P.E.

*"Submitted under NOA # 05-1003.21"*

2. Calculations for Dade County Product Approval of 24, 22, 20 & 18 Gauge Rolling Garage Door, prepared by Overhead Door Corporation on sheet 2 of 3, signed and sealed by LeRoy G. Krupke, P.E. on 09/16/2005.

**D. QUALITY ASSURANCE**

1. Miami-Dade Department of Regulatory and Economic Resources (RER)

**E. MATERIAL CERTIFICATIONS**

1. None.

**F. STATEMENTS**

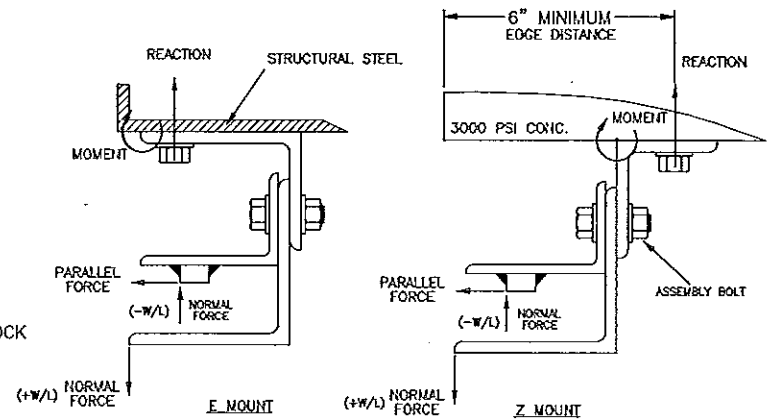
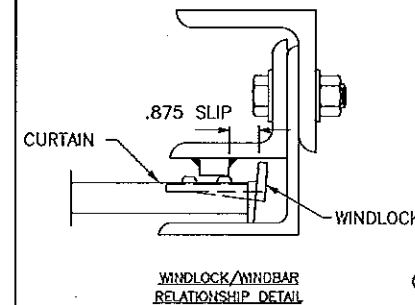
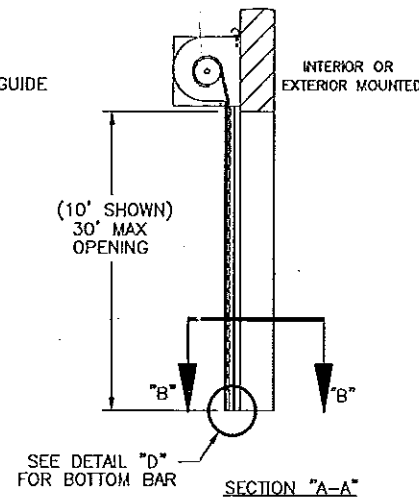
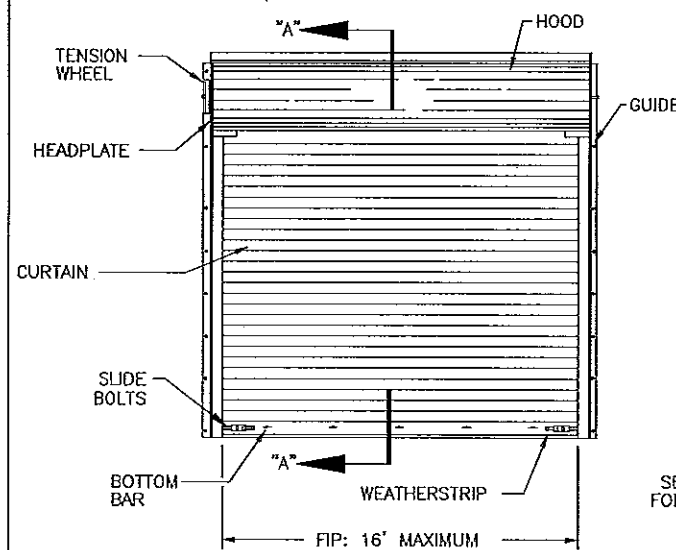
1. Statement letter of code conformance to FBC 2010 and no financial interest prepared by Overhead Door Corporation, dated 10/31/2013, signed and sealed by Mark A. Sawicki, P.E.

  
03/04/2014

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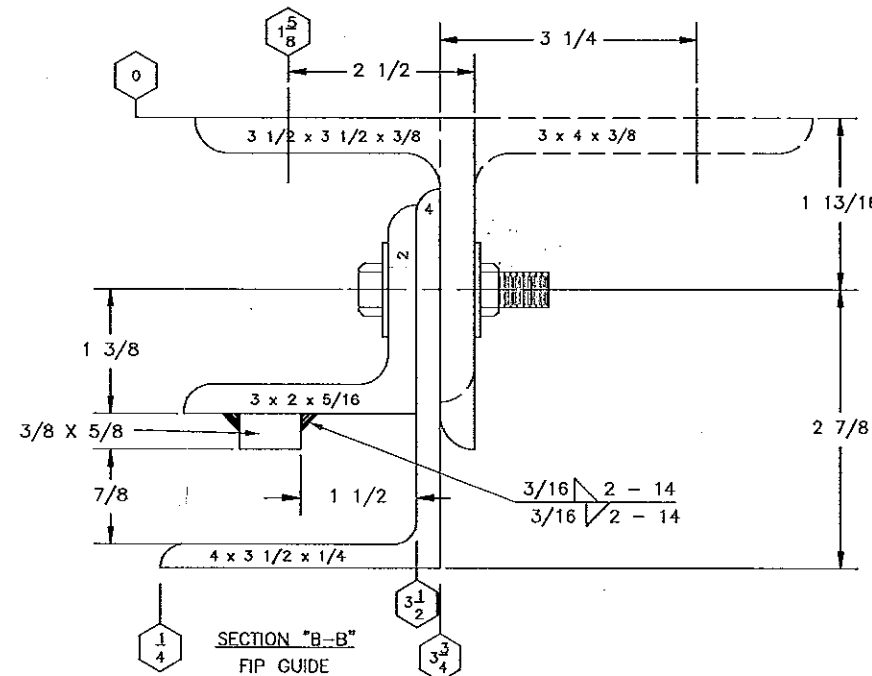
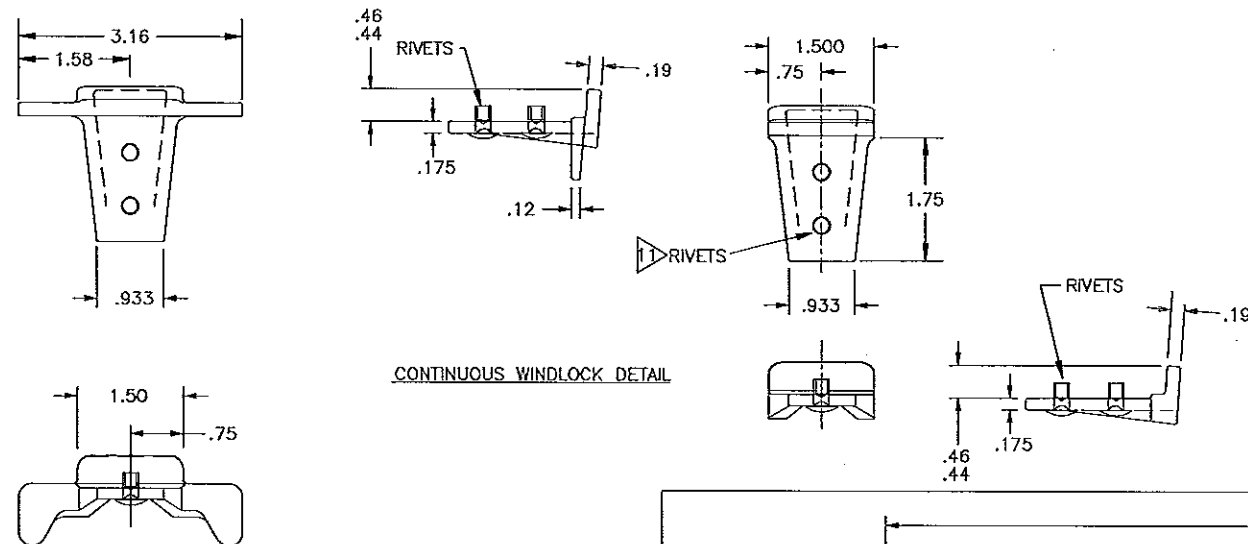
Carlos M. Utrera, P.E.  
Product Control Examiner  
NOA No. 13-1121.03  
Expiration Date: October 14, 2019  
Approval Date: March 13, 2014

- NOTES
1. (-W/L) = NEGATIVE WINDLOAD  
(+W/L) = POSITIVE WINDLOAD
  2. WALL ANGLES MAY BE WELDED TO STEEL JAMB.  
SEE SHEET 2 FOR WELD DETAIL
  3. RATED DESIGN LOAD  $\pm 65$  PSF.
  4. CURTAIN MATERIAL: ASTM A-653 CS TYPE B.  
GUIDE MATERIAL: ASTM A-36
  5. ALTERNATE CURTAIN MATERIAL: AISI-304 SS.  
MINIMUM YIELD 40,000 PSI.
  6. CURTAIN MATERIAL SHALL BE GALVANIZED ACCORDING  
TO ASTM A-525 TO G40 MINIMUM.
  7. THE DOOR MUST BE INSTALLED WITH THE TENSION WHEEL  
FACING THE INSIDE OF THE BUILDING.
  8. SLIDE BOLTS MUST BE ENGAGED AND CHAIN MUST BE  
HOOKED WHEN HURRICANE WINDS ARE ANNOUNCED
  9. WINDLOCK MATERIAL: LOW CARBON CAST STEEL, GRADE 70-46  
(485-250) PER ASTM A27. MIN TENSILE 70-KSI MIN YIELD  
36-KSI. MIN ELONG 22%
  10. WINDLOCKS ATTACHED TO EACH SLAT (CONTINUOUS)
  11. RIVET SPECIFICATIONS:  
1/4" DIAMETER RIVET, MINIMUM 1006 LOW-CARBON STEEL.



REVISIONS				
REV	DESCRIPTION	DATE	APPROVAL	
1	REV PER EN 20814	6/30/06	LK	
2	REV PER ER	3/7/11	SFT	
3	REV PER ER	5/3/13		

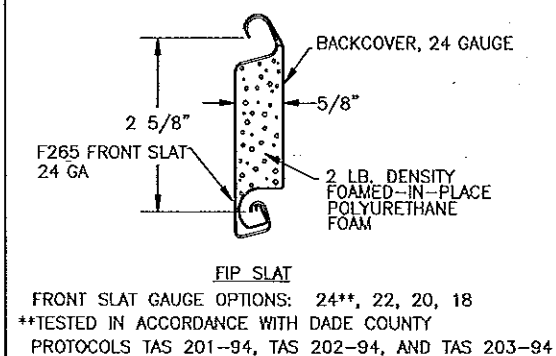
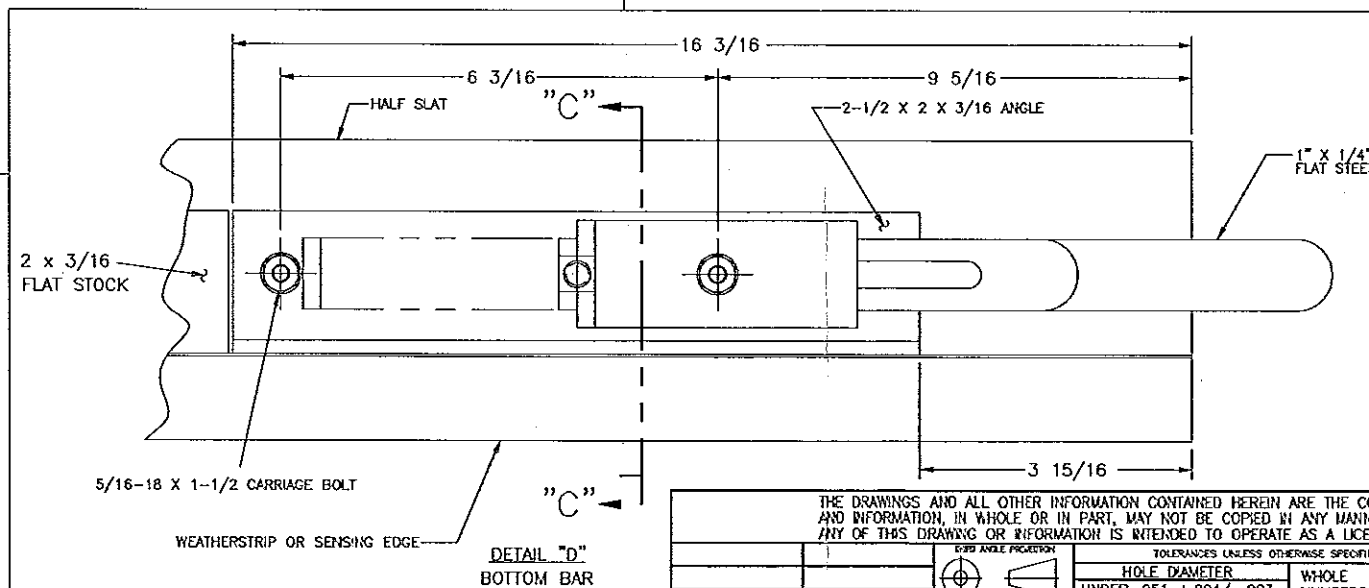
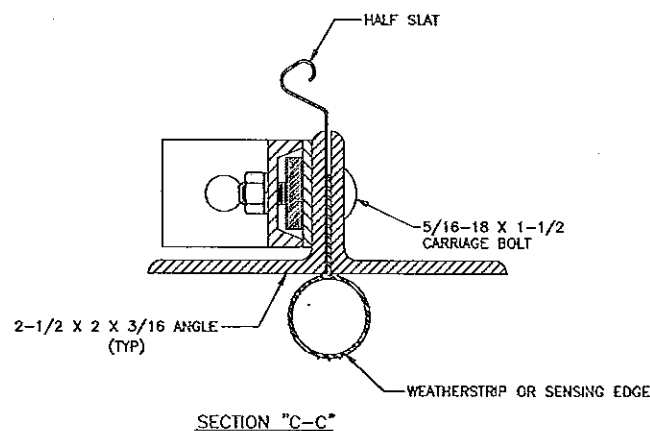
* LOADS - PER FOOT OF HEIGHT					FIP - DOOR SIZE REF. SUMMARY			
LBS/FT DOOR HEIGHT	(E-MOUNT) LOADS				(Z-MOUNT) LOADS *			
	24 GA **	22 GA	20 GA	18 GA	24 GA **	22 GA	20 GA	18 GA
REACTION	5484	5336	5123	4756	1064	1034	997	934
NORMAL	520	520	520	520	520	520	520	520
PARALLEL	1594	1548	1482	1368	1594	1548	1482	1368



	ASSEMBLY BOLT	WALL BOLT STEEL JAMB	WALL BOLT * CONCRETE JAMB
FIP	1/2" GRADE 5, 12" O.C.	1/2" GRADE 5, 12" O.C.	1/2", 4 3/4" EMB HILTI KWIK BOLT 3 OR POWERS WEDGE BOLT 6" O.C.

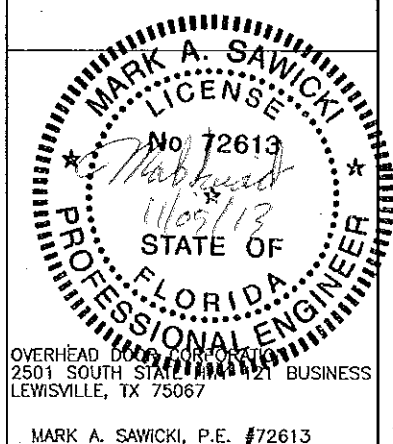
\* 3000 PSI MINIMUM AND 6" EDGE DISTANCE FOR ANCHORS  
NOTE: FOR DETAILS ON WELDING GUIDES TO STEEL JAMBS SEE SHEET 2.

PRODUCT REVISED  
as complying with the Florida  
Building Code  
Acceptance No 13-1121.03  
Expiration Date 10/14/2019  
By *[Signature]*  
Miami Trade Product Control



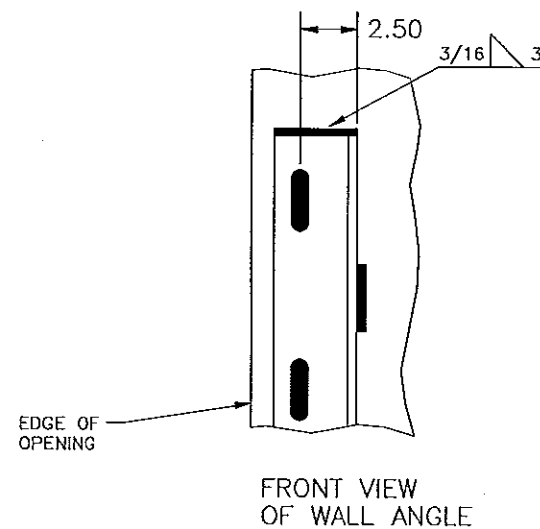
FRONT SLAT GAUGE OPTIONS: 24\*\*, 22, 20, 18  
\*\*TESTED IN ACCORDANCE WITH DADE COUNTY  
PROTOCOLS TAS 201-94, TAS 202-94, AND TAS 203-94

SERIES 626 IS AN  
EQUIVALENT CONSTRUCTION

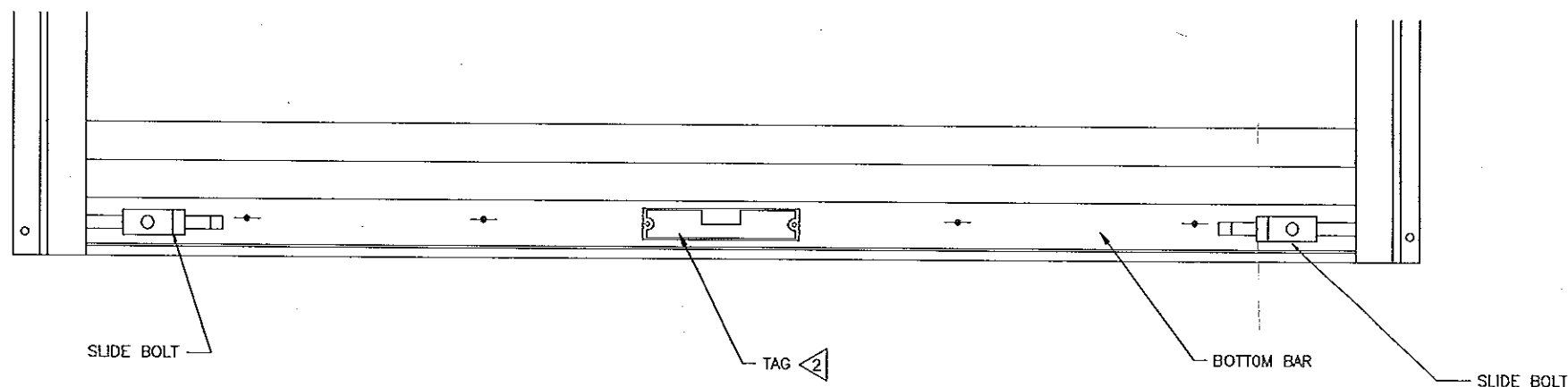



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TOLERANCES UNLESS OTHERWISE SPECIFIED		FINISH		MATERIAL		DATE		DRAWING TITLE	
HOLE DIAMETER		5		4		8/8/03		SERIES 625, ROLLING SERVICE DOOR 16' DADE COUNTY	
UNDER .251 +.004/- .003		X		LEWISVILLE, TEXAS		DRAWN BY: K WILSON		DRAWING NUMBER	
.251 TO .500 +.006/- .003		.XX		UNIT OF MEASURE		CHECKED BY: JD FAW		D- 308124	
OVER .500 +.008/- .003		.XXX		N/A		APPROVED BY: L KRUPKE		SCALE: NONE	
FRACTIONS		ANGLES: $\pm .5^\circ$				9/5/03		SHEET 1 OF 2	
$\pm 1/16$									
REF DWG	USED ON								

1. REFER TO DRAWING 308669.0001 FOR TAG DETAILS
2. FASTENER FOR TAG IS P/N 080276-1004(STEEL DRIVE SCREW). TAG WILL BE MOUNTED IN THE MIDDLE OF THE BOTTOM BAR.



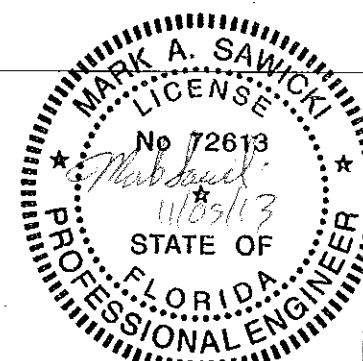
### DETAILS FOR WELDING "E" GUIDES TO STEEL JAMBS



DETAIL "E" 

SCALE: 4/1



PRODUCT REVISED  
as complying with the Florida  
Building Code  
Acceptance No 13-112103  
Expiration Date 10/14/2019  
By [Signature]  
Miami Dade Product Control



OVERHEAD DOOR CORPORATION  
2501 SOUTH STATE HWY 121 BUSINESS  
LEWISVILLE, TX 75067

MARK A. SAWICKI, P.E. #72613

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REF DWG		USED ON			TOLERANCES UNLESS OTHERWISE SPECIFIED HOLE DIAMETER UNDER .251 +.004 / - .003 .251 TO .500 +.006 / - .003 OVER .500 +.008 / - .003 FRACTIONS ± 1/16		WHOLE NUMBERS: .X ± .1 .XX ± .03 .XXX ± .010 ANGLES: ± .5°		FINISH N/A UNIT OF MEASURE N/A		The Graco, The Original  LEWISVILLE, TEXAS MATERIAL: N/A		NAME M. WOLACK CHECKED BY JED FAW APPROVED BY L. KRUPPKE		DATE 10/10/03 10/10/03 10/10/03		DRAWING TITLE SERIES 625, ROLLING SERVICE DOOR 16" DADE COUNTY DRAWING NUMBER D-308124 SCALE: NOTED SHEET 2 OF 2	
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